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**Product Data Sheet &
General Processing Conditions**

**RTP 2740 S-50A HF
Saturated Styrenic Block Copolymer
(TES/SEBS or other)**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.14	1.14	D 792
MECHANICAL			
Tensile Strength Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	700 psi	5 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	> 500.0 %	> 500.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	210.0 psi	1.4 MPa	D 412
Tear Strength, Die C	115.0 pli	20.2 N/mm	D 624
Compression Set 22 h @ 23 °C (73 °F), Method B, Type 2	14 %	14 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	36 %	36 %	D 395
Hardness Shore A, 10 s delay	50	50	D 2240

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	360 - 450 °F	182 - 232 °C
Mold Temperature	60 - 100 °F	16 - 38 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C